Kingbright

3.0x2.0mm SMD LED WITH CERAMIC SUBSTRATE

PRELIMINARY SPEC



ATTENTION

OBSERVE PRECAUTIONS
FOR HANDLING
ELECTROSTATIC
DISCHARGE
SENSITIVE
DEVICES

Features

- 1.Dimensions: 3.0mm X 2.0mm X 0.8mm.
- 2. Higher brightness .
- 3.Small package with high efficiency .
- 4. Surface mount technology .
- 5.ESD protection.
- 6.Moisture sensitivity level : level 2a.7.Soldering methods: IR reflow soldering.
- 8.RoHS compliant.

Part Number: AT3020QB24ZS-RV

Blue



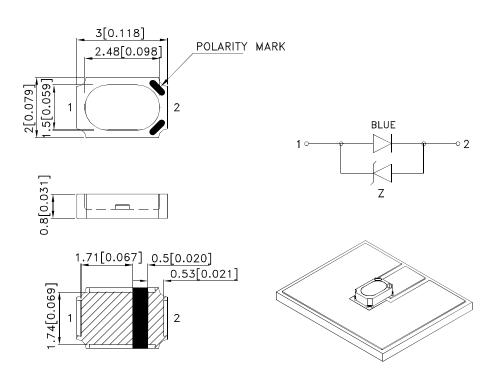
Material as follows:

Package: Ceramics

Encapsulating resin : Silicone resin

Electrodes: Ag plating

Package Dimensions



Notes:

- All dimensions are in millimeters (inches).
- 2. Tolerance is ±0.25(0.01") unless otherwise noted.
- 3. Specifications are subject to change without notice.
- 4. The device has a single mounting surface. The device must be mounted according to the specifications.





 SPEC NO: DSAJ0164
 REV NO: V.3
 DATE: APR/01/2009
 PAGE: 1 OF 10

 APPROVED: WYNEC
 CHECKED: Allen Liu
 DRAWN: S.P.Chen
 ERP: 1212000060



Selection Guide

Part No.	Dice	Φν (lm) [2] @ 150mA			Viewing Angle [1]
		Code.	Min.	Max.	2 θ 1/2
AT3020QB24ZS-RV	Blue (AlGalnN)	A12	3.5	4.2	120°
		A13	4.2	5	
		A14	5	6	
		A15	6	7.2	

Absolute Maximum Ratings at TA = 25°C

Parameter	Symbol	Value	Unit
DC Forward Current [1]	lF	150	mA
Peak Forward Current [2]	IFM	270	mA
Power dissipation	Pt	555	mW
Operating Temperature	Тор	-40 To +100	°C
Storage Temperature	Tstg	-40 To +110	°C
Junction temperature[1]	TJ	110	°C
Thermal resistance [1] (Junction/ambient)	Rth j-a	170	°C/W
Thermal resistance [1] (Junction/solder point)	Rth j-s	55	°C/W

Electrical / Optical Characteristics at TA = 25°C

Parameter	Symbol	Value	Unit
Forward Voltage IF = 150mA [Min.]		2.7	
Forward Voltage IF = 150mA [Typ.]	VF [2]	3.2	V
Forward Voltage IF = 150mA [Max.]		3.7	
Luminous Flux If = 150mA [Typ.]	Ф٧	4	lm
Wavelength at peak emission IF = 150mA [Typ.]	λ peak	450	nm
Dominant Wavelength IF = 150mA [Typ.]	λ dom [1]	457	nm
Spectral bandwidth at 50% Φ REL MAX IF = 150mA [Typ.]	Δλ	20	nm
Temperature coefficient of λ peak IF = 150mA, - 10 $^{\circ}$ C \leq T \leq 100 $^{\circ}$ C [Typ.]	TC λ peak	0.13	nm/°C
Temperature coefficient of λ dom IF = 150mA, - 10 $^{\circ}$ C \leq T \leq 100 $^{\circ}$ C [Typ.]	TC λ dom	0.10	nm/°C
Temperature coefficient of VF IF = 150mA, - 10 $^{\circ}$ C \leq T \leq 100 $^{\circ}$ C [Typ.]	TCv	-3.1	mV/°C

1.Wavelength: +/-1nm. 2. Forward Voltage: +/-0.1V.

PAGE: 2 OF 10 SPEC NO: DSAJ0164 **REV NO: V.3** DATE: APR/01/2009 APPROVED: WYNEC **CHECKED: Allen Liu** DRAWN: S.P.Chen ERP: 1212000060

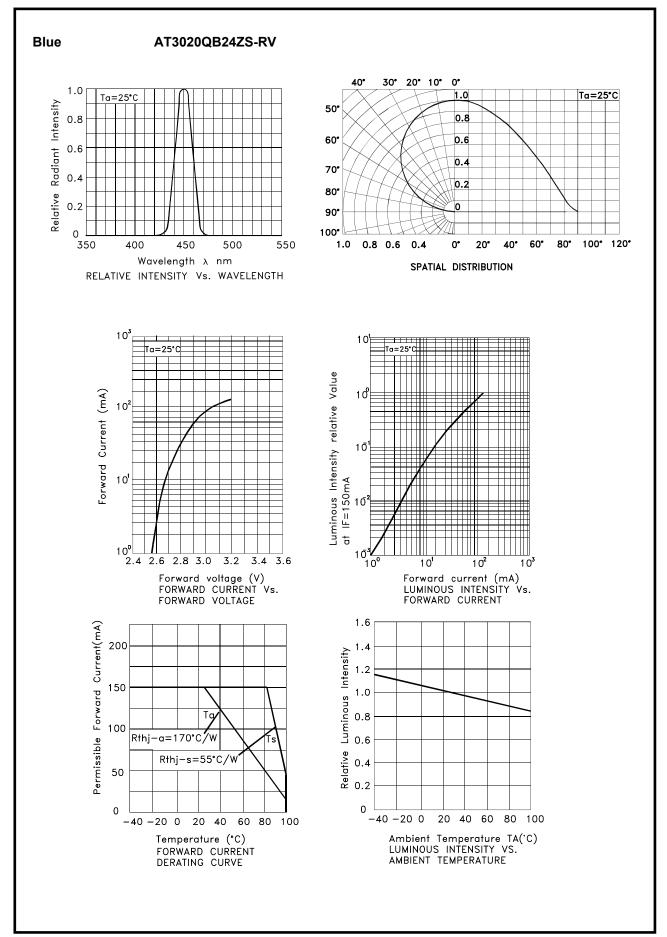
^{1.} θ 1/2 is the angle from optical centerline where the luminous intensity is 1/2 the optical centerline value. 2. Luminous intensity / luminous flux: +/-15%.

^{1.} Results from mounting on PC board FR4 , mounted on pc board-metal core PCB is recommend for lowest thermal resistance.

^{2. 1/10} Duty Cycle, 0.1ms Pulse Width.

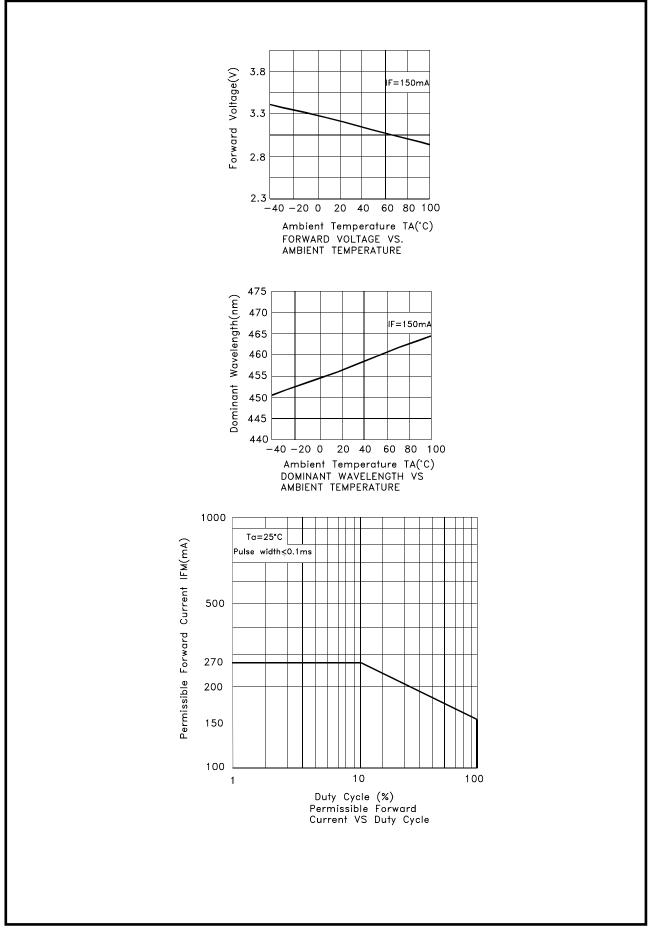


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SPEC NO: DSAJ0164 APPROVED: WYNEC REV NO: V.3 CHECKED: Allen Liu DATE: APR/01/2009 DRAWN: S.P.Chen PAGE: 3 OF 10 ERP: 1212000060

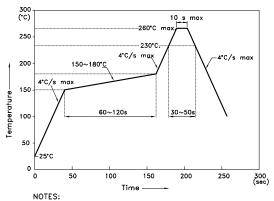




SPEC NO: DSAJ0164
APPROVED: WYNEC

REV NO: V.3 CHECKED: Allen Liu DATE: APR/01/2009 DRAWN: S.P.Chen PAGE: 4 OF 10 ERP: 1212000060 Reflow soldering is recommended and the soldering profile is shown below. Other soldering methods are not recommended as they might cause damage to the product.

Reflow Soldering Profile For Lead-free SMT Process.

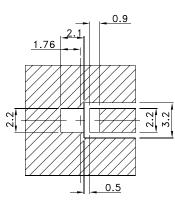


1.We recommend the reflow temperature 245°C(+/-5°C).The maximum soldering temperature should be limited to 260°C.

2.Don't cause stress to the epoxy resin while it is exposed to high temperature.

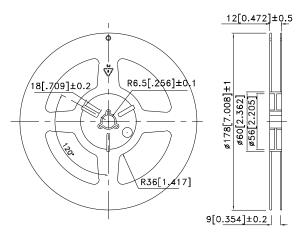
3.Number of reflow process shall be 2 times or less.

Recommended Soldering Pattern (Units: mm; Tolerance: ± 0.1)

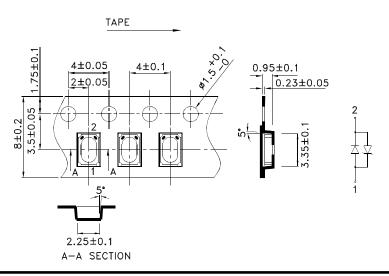


Solder resist

Reel Dimension



Tape Dimensions (Units: mm)



SPEC NO: DSAJ0164 APPROVED: WYNEC REV NO: V.3 CHECKED: Allen Liu DATE: APR/01/2009 DRAWN: S.P.Chen PAGE: 5 OF 10 ERP: 1212000060



Packing & Label Specifications AT3020QB24ZS-RV USER DIRECTION OF FEED LABEL-LABEL 2,000PCS / REEL 1REEL / BAG OUTSIDE LABEL OUTSIDE LABEL **Kingbright** Kingbright 30K / 55# BOX 60K / 56# BOX Kingbright P/NO: AT3020xxx Q C QTY: 2,000 pcs Q.C. XX XX XXXX S/N: XXXX PASSED

Packaging:

- 1. The LEDs are packed in cardboard boxes after taping.
- 2.The label on the minimum packing unit shows: Part Number, Lot Number, Ranking, Quantity.

CODE: XXX

LOT NO:

- 3.In order to protect the LEDs from mechanical shock, we pack them in cardboard boxes for transportation.
- 4.The LEDs may be damaged if the boxes are dropped or receive a strong impact against them, so precautions must be taken to prevent any damage.
- 5. The boxes are not water resistant and therefore must be kept away from water and moisture.
- 6. When the LEDs are transported, we recommend that you use the same packing methods as Kingbright's.

 SPEC NO: DSAJ0164
 REV NO: V.3
 DATE: APR/01/2009
 PAGE: 6 OF 10

 APPROVED: WYNEC
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 ERP: 1212000060

RoHS Compliant



JEDEC Moisture Sensitivity:

Loyal Floor Life		Soak Requirements				
Level	l Floor Life		Standard		Accelerated Equivalent	
	Time	Conditions	Time (hours)	Conditions	Time (hours)	Conditions
2a	4 weeks	≤ 30 °C / 60% RH	696 ² + 5 / - 0	30 °C / 60% RH	120 + 1 / - 0	60 °C / 60% RH

Notes:

- 1. CAUTION The "accelerated equivalent" soak requirements shall not be used until correlation of damage response, including electrical, after soak and reflow is established with the "standard" soak requirements or if the known activation energy for diffusion is 0.4 0.48 eV. Accelerated soak times may vary due to material properties, e.g., mold compound, encapsulant, etc. JEDEC document JESD22-A120 provides a method for determining the diffusion coefficient.
- 2. The standard soak time includes a default value of 24 hours for semiconductor manufacturer's exposure time (MET) between bake and bag and includes the maximum time allowed out of the bag at the distributor's facility.

If the actual MET is less than 24 hours the soak time may be reduced. For soak conditions of 30 °C/60% RH the soak time is reduced by one hour For each hour the MET is less than 24 hours. For soak conditions of 60 °C/60% RH, the soak time is reduced by one hour for each five hours the MET is less than 24 hours.

If the actual MET is greater than 24 hours the soak time must be increased. If soak conditions are 30 °C/60% RH, the soak time is increased one Hour for each hour that the actual MET exceeds 24 hours. If soak conditions are 60 °C/60% RH, the soak time is increased one hour for each five Hours that the actual MET exceeds 24 hours.

3. Supplier may extend the soak times at their own risk.

ESD Protection During Production

Electric static discharge can result when static-sensitive products come in contact with the operator or other conductors.

The following procedures may decrease the possibility of ESD damage:

- 1. Minimize friction between the product and surroundings to avoid static buildup.
- 2.All production machinery and test instruments must be electrically grounded.
- 3. Operators must wear anti-static bracelets.
- 4. Wear anti-static suit when entering work areas with conductive machinery.
- 5.Set up ESD protection areas using grounded metal plating for component handling.
- 6.All workstations that handle IC and ESD-sensitive components must maintain an electrostatic potential of 150V or less.
- 7. Maintain a humidity level of 50% or higher in production areas.
- 8.Use anti-static packaging for transport and storage.
- 9.All anti-static equipment and procedures should be periodically inspected and evaluated for proper functionality.

Heat Generation:

- 1. Thermal design of the end product is of paramount importance. Please consider the heat generation of the LED when making the system design. The coefficient of temperature increase per input electric power is affected by the thermal resistance of the circuit board and density of LED placement on the board ,as well as other components. It is necessary to avoid intense heat generation and operate within the maximum ratings given in this specification.
- 2.Please determine the operating current with consideration of the ambient temperature local to the LED and refer to the plot of Permissible Forward current vs. Ambient temperature on CHARACTERISTICS in this specification. Please also take meas ures to remove heat from the area near the LED to improve the operational characteristics on the LED.

3. The equation ①	indicates c	orrelation betw	een 1j and	Ta ,and the equ	uation ② inc	dicates correlation b	etween 1 _j an	dis
Tj = Ta + Rthj-a *V	٧	1						

Tj = dice junction temperature: °C

Ta = ambient temperature:°C

Ts = solder point temperature: °C

Rthj-a = heat resistance from dice junction temperature to ambient temperature : °C/ W

Rthj-s = heat resistance from dice junction temperature to Ts measuring point : °C/ W

W = inputting power (IFx VF) : W

 SPEC NO: DSAJ0164
 REV NO: V.3
 DATE: APR/01/2009
 PAGE: 7 OF 10

 APPROVED: WYNEC
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 ERP: 1212000060

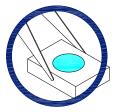


Handling Precautions

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force.

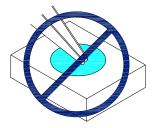
As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might leads to damage and premature failure of the LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools.

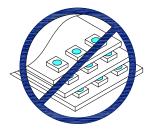


2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.

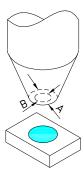




3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



- 4. The outer diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks. The inner diameter of the nozzle should be as large as possible.
- 5. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 6. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



 SPEC NO: DSAJ0164
 REV NO: V.3
 DATE: APR/01/2009
 PAGE: 8 OF 10

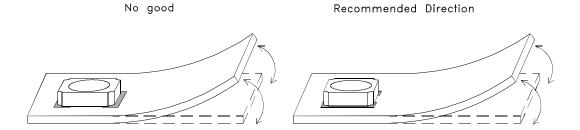
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Designing the Position of LED on a Board.

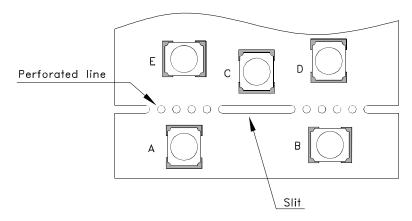
1.No twist/warp/bent/or other stress shall be applied to the board after mounting LED with solder to avoid a crack of LED package.

Refer to the following recommended position and direction of LED.



Appropriate LED mounting is to place perpendicularly against the stress affected side.

2.Depending on the position and direction of LED,the mechanical stress on the LED package can be changed. Refer to the following figure.



Stress: A>B=C>D>E

- 3.Do not split board by hand. Split with exclusive special tool.
- ${\it 4.} If an aluminum circuit board is used, a large stress by thermal shock might cause a solder crack.\\$

For this reason, it is recommended an appropriate verification should be taken before use.

SPEC NO: DSAJ0164 APPROVED: WYNEC REV NO: V.3 CHECKED: Allen Liu DATE: APR/01/2009 DRAWN: S.P.Chen PAGE: 9 OF 10

ERP: 1212000060





Reliability Test Items And Conditions

The reliability of products shall be satisfied with items listed below

Lot Tolerance Percent Defective (LTPD): 10%

No.	Test Item	Test Conditions	Test Times / Cycles	Number of Damaged
1	Continuous Operating Test	T _a = 25 °C , I _F = 150 mA Tested with standard circuit board *	1000 hrs	0/22
2	High Temperature Operating Test	T _a = 100 °C , I _F = 15 mA (note)	1000 hrs	0/22
3	Low Temperature Operating Test	T _a = -40 °C , I _F = 150 mA Tested with standard circuit board *	1000 hrs	0/22
4	High Temperature and Humidity Storage Operating Test	T _a = 85 °C , RH = 85% , I _F = 40 mA (note)	1000 hrs	0/22
5	Temperature Cycling Test	High temp: +100 °C 30 mins \int R.T: 5 mins \int Low temp: -40 °C 30 mins \int R.T: 5 mins	10 cycles	0/22
6	Thermal Shock Test	High temp: +100 °C 5 mins	1000 cycles	0/22
7	Soldering resistance Test	T _{sld} = 260 °C , 10 secs	10 secs	0/22

Note: Thermal resistance of LED with Kingbright circuit board: Rthj-a =170°C/W

Failure Criteria

lto me	n Symbol Test Conditions		Criteria for Judgement		
Item	Symbol	rest Conditions	Min.	Max.	
Forward Voltage	VF	IF = 150mA	-	Initial Level x 1.1	
Luminous Flux	Ф۷	IF = 150mA	Initial Level x 0.7	-	

Note: The test is performed after the board is cooled down to the room temperature.

 SPEC NO: DSAJ0164
 REV NO: V.3
 DATE: APR/01/2009
 PAGE: 10 OF 10

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