PRELIMINARY SPEC

Part Number: AT2520QW10ZS White

ATTENTION
OBSERVE PRECAUTIONS
FOR HANDLING
ELECTROSTATIC
DISCHARGE
SENSITIVE
DEVICES

Features

- Dimension: 2.5mmx 2.0mm x 0.8mm.
- Low thermal resistance.
- Ceramic package with silicone resin.
- Higher brightness LED flash.
- Small package with high efficiency.
- Surface mount technology.
- ESD protection.
- Radiation patterns optimal for camera flash.
- Enables higher resolution pictures in darken environments.
- Package : 2000pcs / reel.
- Moisture sensitivity level : level 2a.
- Soldering methods: IR reflow soldering.
- RoHS compliant.

Application Note

Static electricity and surge damage the LEDS.

It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.

All devices, equipment and machinery must be electrically

Typical Applications

Digital still cameras

Camera-phones

PDAs

Room lighting

Architectural lighting

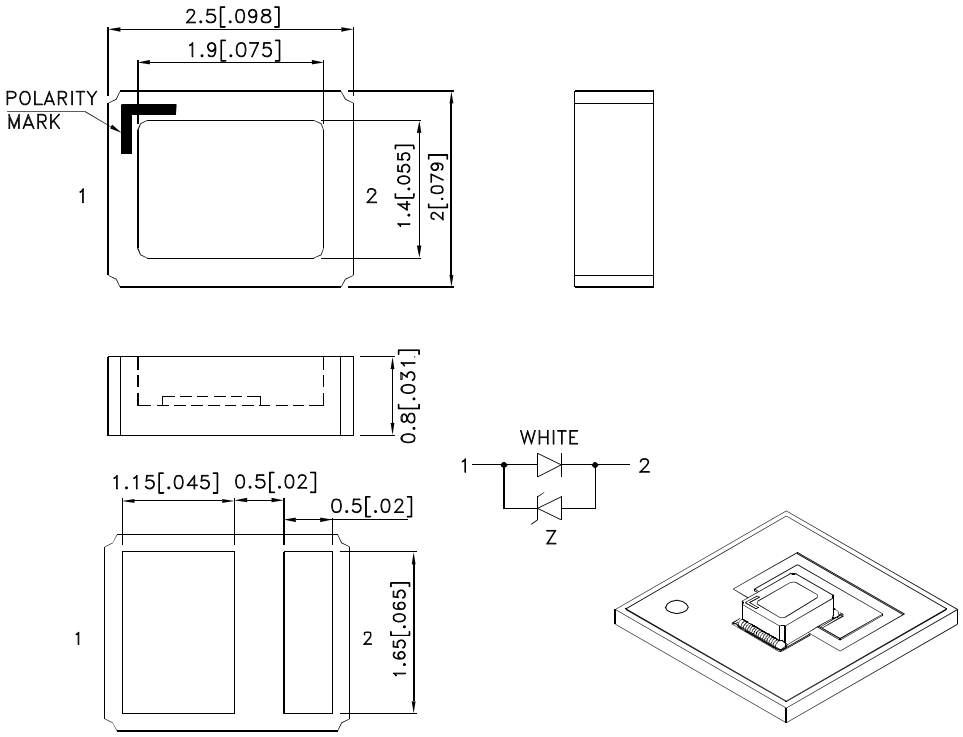
Decorative/pathway lighting

Front panel backlight

Exterior automotive lighting:

(brake lights, turn lights, backlighting)

Package Dimensions

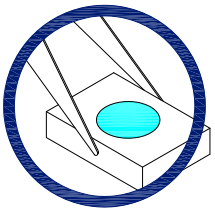


Notes:
1. All dimensions are in millimeters (inches).
2. Tolerance is ±0.25(0.01") unless otherwise noted.
3. Specifications are subject to change without notice.
4. The device has a single mounting surface. The device must be mounted according to the specifications.

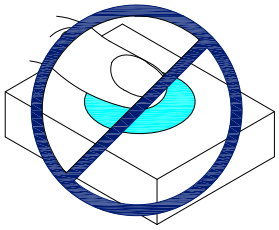
Handling Precautions

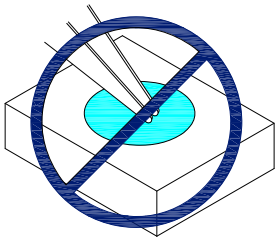
Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force.
As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might leads to damage and premature failure of the LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools.

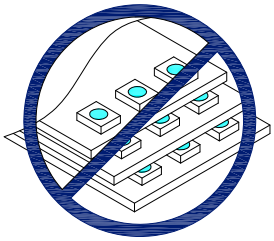


2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.

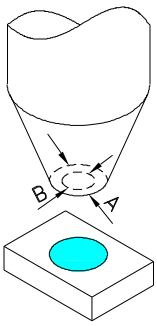




3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



4. The outer diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks. The inner diameter of the nozzle should be as large as possible.
5. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
6. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



Selection Guide

Part No.	Dice	luminous Intensity [2] Iv(mcd)@ 250mA		Φv (lm) [2] @ 250mA		Viewing Angle [1]
		Min.	Typ.	Min.	Typ.	2 θ 1/2
AT2520QW10ZS	WHITE (InGaAlN)	8000	12000	30	38	120 °

Notes:
1. θ 1/2 is the angle from optical centerline where the luminous intensity is 1/2 the optical centerline value.
2. Luminous intensity / luminous flux: +/-15%.

Absolute Maximum Ratings at T_A=25°C

Parameter	Symbol	Value	Unit
Power dissipation	P_t	1.00	W
Junction temperature[1]	T_J	110	°C
Operating Temperature	Top	-40 To +100	°C
Storage Temperature	Tstg	-40 To +120	°C
DC Forward Current [1]	I_F	250	mA
Peak Forward Current [2]	I_{FM}	400	mA
Thermal resistance [1]	$R_{th\ j\text{-}a}$	110	°C/W
Electrostatic Discharge Threshold (HBM)		8000	V

Notes:
1. Results from mounting on PC board FR4,mounted on pc board-metal core PCB is recommend. for lowest thermal resistance.
2. 1/10 Duty Cycle, 0.1ms Pulse Width.

Electrical / Optical Characteristics at T_A=25°C

Parameter	Symbol	Value	Unit
Chromaticity coordinate x acc.to CIE1931 I_F=250mA [Typ.]	X [1]	0.31	-
Chromaticity coordinate y acc.to CIE1931 I_F=250mA [Typ.]	Y [1]	0.31	-
Forward Voltage I_F=250mA [Min.]	V_F [2]	3.0	V
Forward Voltage I_F=250mA [Typ.]		3.5	
Forward Voltage I_F=250mA [Max.]		4.0	
Temperature coefficient of x I_F=250mA, -10° C≤ T≤100° C [Typ.]	TC x	0.15	10^{-3}/° C
Temperature coefficient of y I_F=250mA, -10° C≤ T≤100° C [Typ.]	TCy	0.13	10^{-3}/° C
Temperature coefficient of V_F I_F=250mA, -10° C≤ T≤100° C [Typ.]	TC_V	-3.2	mV/° C

Notes:
1.Measurement tolerance of the chromaticity coordinates is ±0.01.
2.Forward Voltage: +/-0.1V.

Summary of Practical Pulsing Configurations with Typical Thermal Management.

	Flash Pulse Current			
Flash Pulse Duration	0.35A	0.6A	1A	2A
50 ms	OK	OK	OK	OK
100 ms	OK	OK	OK	-
200 ms	OK	OK	-	-
300 ms	OK	-	-	-

OK Signifies a transient temperature change of less than 40°C.

- Temperature change > 40°C, may require additional thermal management.

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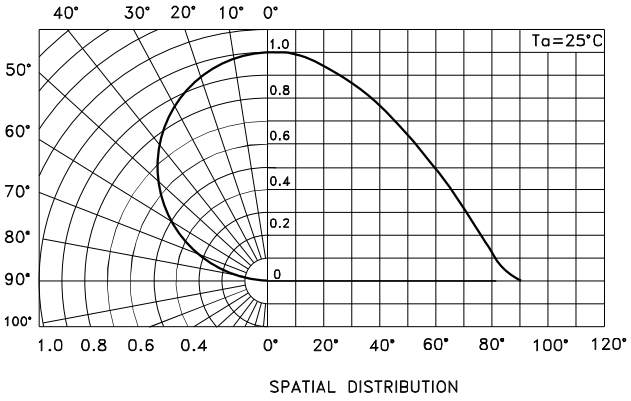
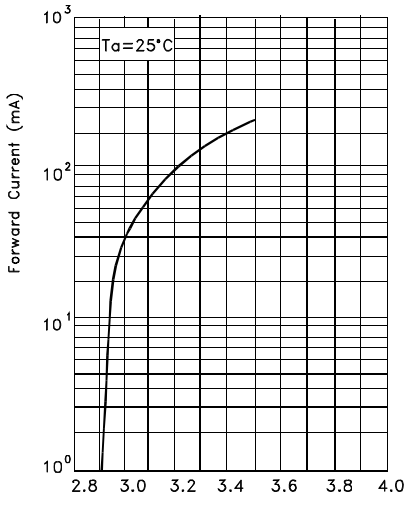
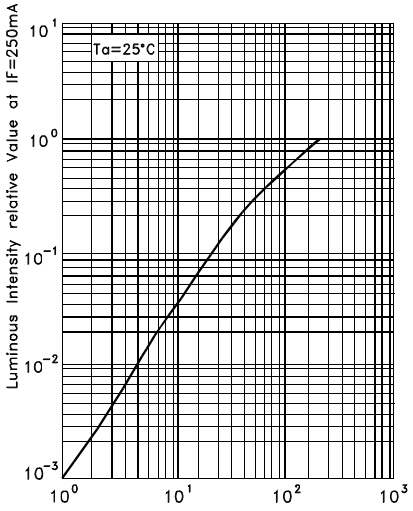


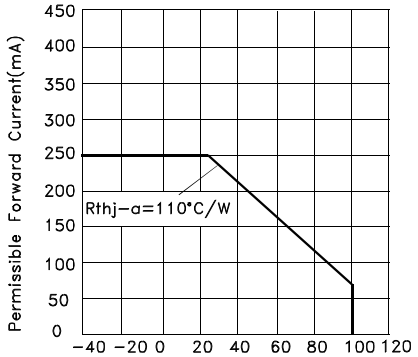
SPATIAL DISTRIBUTION



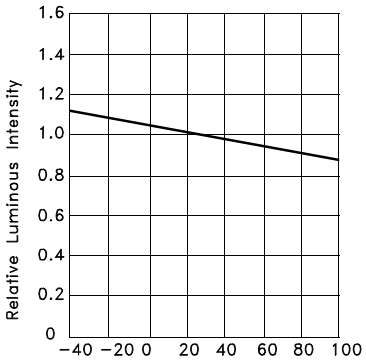
Forward voltage (V)
FORWARD CURRENT Vs.
FORWARD VOLTAGE



Forward current (mA)
LUMINOUS INTENSITY Vs.
FORWARD CURRENT



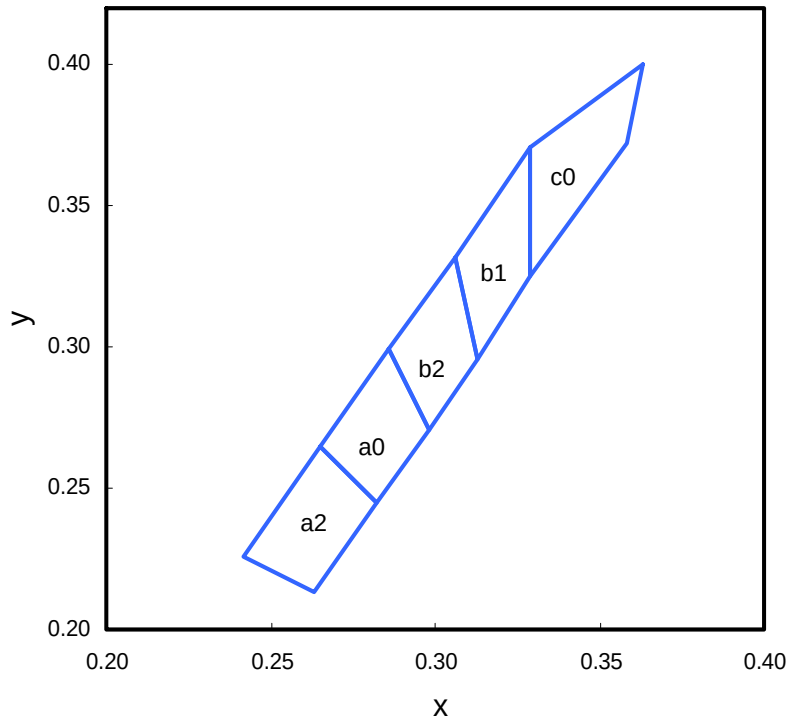
Ambient Temperature T_A (°C)
FORWARD CURRENT
DERATING CURVE



Ambient Temperature T_A(°C)
LUMINOUS INTENSITY VS.
AMBIENT TEMPERATURE

AT2520QW10ZS

White CIE



Rank a2				
x	0.263	0.282	0.265	0.242
y	0.213	0.245	0.265	0.226

Rank a0				
x	0.282	0.298	0.286	0.265
y	0.245	0.271	0.299	0.265

Rank b2				
x	0.298	0.313	0.306	0.286
y	0.271	0.296	0.332	0.299

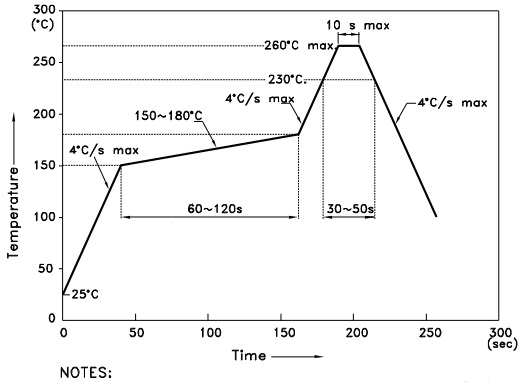
Rank b1				
x	0.313	0.329	0.329	0.306
y	0.296	0.325	0.371	0.332

Rank c0				
x	0.329	0.358	0.363	0.329
y	0.325	0.372	0.400	0.371

AT2520QW10ZS

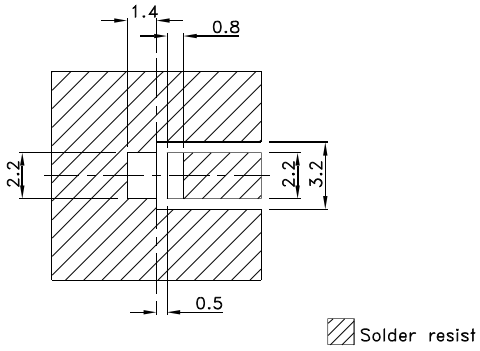
Reflow soldering is recommended and the soldering profile is shown below.
Other soldering methods are not recommended as they might cause damage to the product.

Reflow Soldering Profile For Lead-free SMT Process.

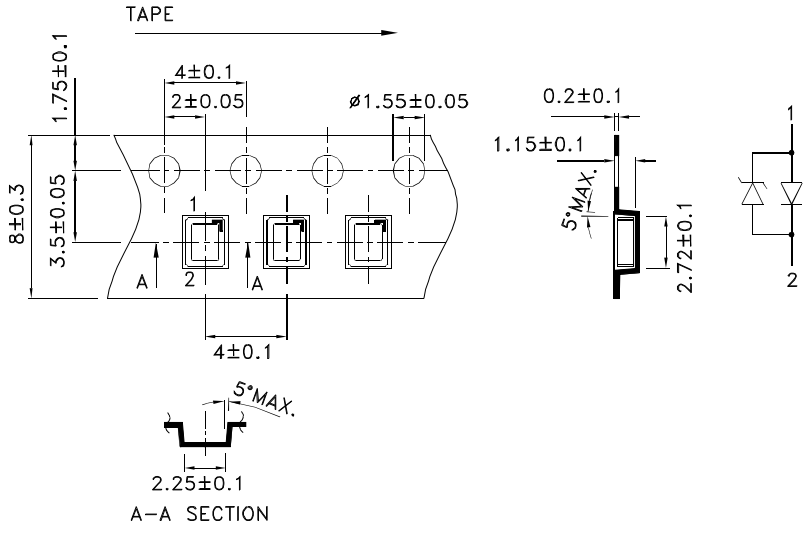


NOTES:
1. We recommend the reflow temperature 245°C(+/-5°C).The maximum soldering temperature should be limited to 260°C.
2. Don't cause stress to the epoxy resin while it is exposed to high temperature.
3. Number of reflow process shall be 2 times or less.

Recommended Soldering Pattern
(Units : mm; Tolerance: ± 0.1)



Tape Specifications
(Units : mm)



PACKING & LABEL SPECIFICATIONS **AT2520QW10ZS**